



Purity- 95% to 99.5 %



Purity- 99.9% to 99.999 %



Purity- 97% to 99.9 %



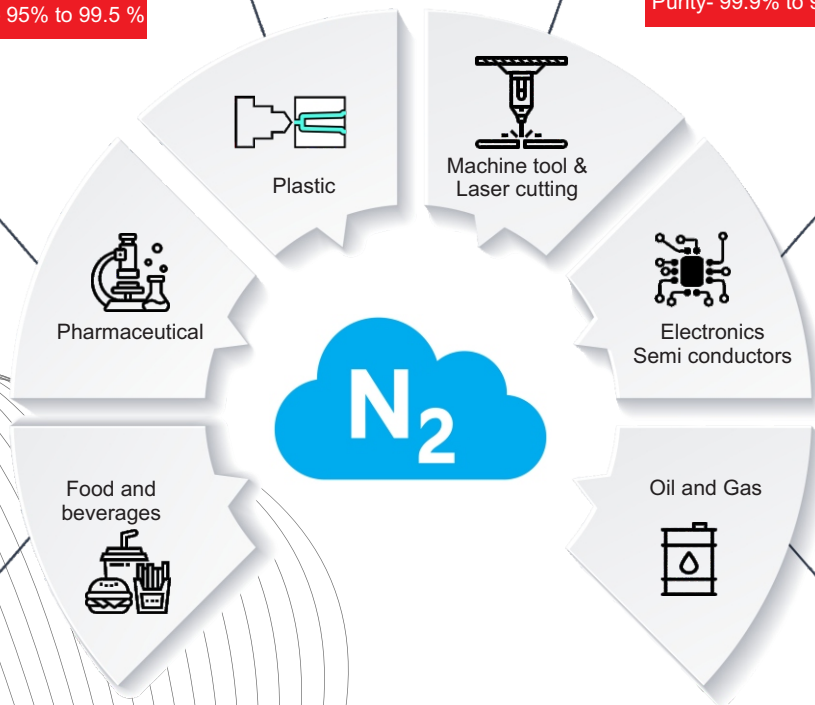
Purity- 99.9% to 99.99 %



Purity- 95% to 99.9 %



Purity- 95% to 99.9 %



**NITROGEN
GENERATOR**



Built with Micro
processor controller
for display of operations

Universal voltage
100-240V Ac 50/60HZ-1Ph

Compact in size



PSA technology
delivers uninterrupted
Nitrogen Supply

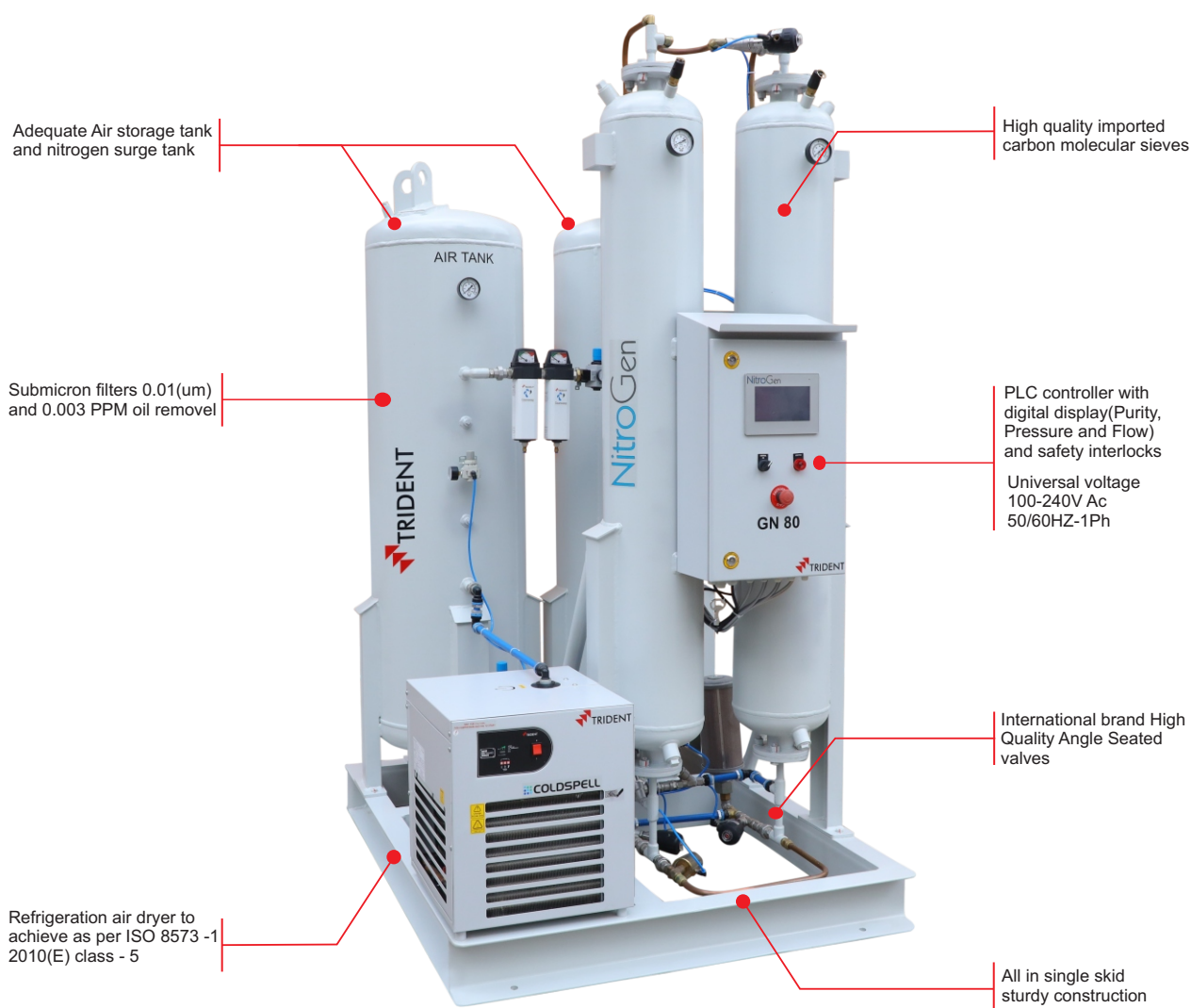
High quality imported
carbon molecular sieves

Modular Aluminium construction for
corrosion free, modularly designed
non welded gasketed technology

MODULAR NITROGEN GENERATOR

● Capacity ranges from : $0.56 \text{ Nm}^3 / \text{hr}$ to $20.80 \text{ Nm}^3 / \text{hr}$

● Purity ranges from : 95% to 99.99%



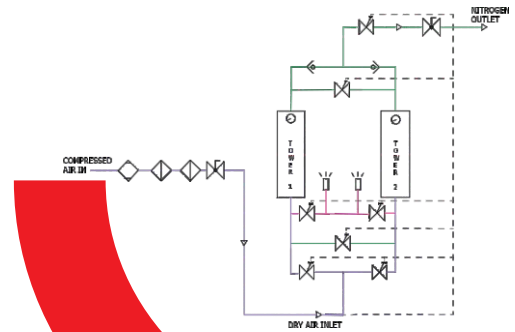
NITROGEN PLANT

◉ Capacity ranges from : 4.84 Nm³ / hr to 328 Nm³ / hr

◉ Purity ranges from : 95% to 99.99%

Benefits:

- Produce as per demand
- Avoid Cylinder Availability Issues
- Avoid Logistics and Management Problem
- Faster payback period within 1 year and lesser
- Eliminate safety risk associated with handling high pressure cylinders
- Can be used as mobile application also
- Avoid unused gas in the cylinder



Principle of Operation

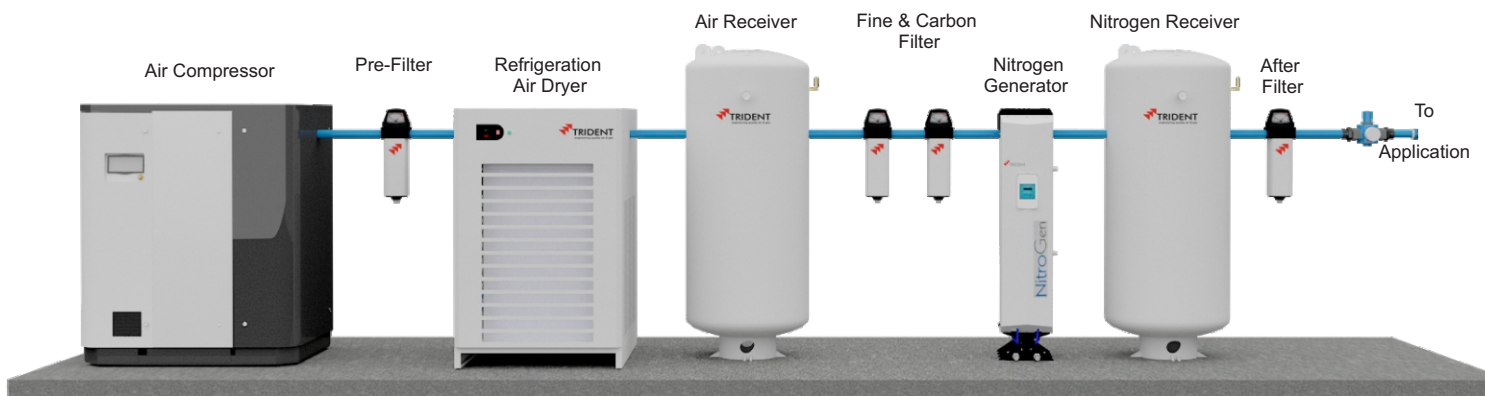
Drying Cycle: Purified (Moisture and oil free) air from the compressed air system, Passing through one of the tower filled with Carbon Molecular Sieves. The CMS selectively adsorbs oxygen, allowing nitrogen to through at the desired purity level.

Regeneration Cycle: During regeneration cycle, the sudden depressurisation brings out oxygen molecules strapped in the CMS pores to the surfaces of the beads. Small portion of Nitrogen from the drying tower is passes over the CMS through the regeneration office. The results in complete regeneration of Carbon Molecular sieves.

The automatic cycling of the adsorption and desorption between the tow beds enables the continuous of Nitrogen.

Detailed design of process parameters followed by extensive validation has resulted in consistant performance in Nitrogen Series.

Recommended installation for on -site Gas Generation





Rated Capacity at various Purity Level

| Nitrogen Purity% | | 99.99 | | 99.9 | | 99.5 | | 99 | | 98 | | 97 | | 95 | | Inlet air requirement |
|------------------|-----------|---------|-------|---------|--------|---------|--------|---------|--------|---------|--------|---------|--------|---------|--------|--------------------------|
| Oxygen Level% | | 0.01 | | 0.1 | | 0.5 | | 1.0 | | 2.0 | | 3.0 | | 5.0 | | |
| Air Factor | | 4.9 | | 3.5 | | 2.7 | | 2.5 | | 2.2 | | 2.0 | | 1.8 | | |
| Model | Item Code | Nm3/ Hr | LPM | Nm3/ Hr | LPM | Nm3/ Hr | LPM | Nm3/ Hr | LPM | Nm3/ Hr | LPM | Nm3/ Hr | LPM | Nm3/ Hr | LPM | Nm3/ Hr |
| NitroGen 10 | PG001 | 0.56 | 9.36 | 1.22 | 20.40 | 1.80 | 30.00 | 2.16 | 36.00 | 2.52 | 42.00 | 2.88 | 48.00 | 3.60 | 60.00 | 5.76 |
| NitroGen 20 | PG002 | 0.81 | 13.52 | 1.77 | 29.47 | 2.60 | 43.33 | 3.12 | 52.00 | 3.64 | 60.67 | 4.16 | 69.33 | 5.20 | 86.67 | 8.32 |
| NitroGen 30 | PG003 | 1.62 | 27.04 | 3.54 | 58.93 | 5.20 | 86.67 | 6.24 | 104.00 | 7.28 | 121.33 | 8.32 | 138.67 | 10.40 | 173.33 | 16.64 |
| NitroGen 40 | PG004 | 2.43 | 40.56 | 5.30 | 88.40 | 7.80 | 130.00 | 9.36 | 156.00 | 10.92 | 182.00 | 12.48 | 208.00 | 15.60 | 260.00 | 24.96 |
| NitroGen 50 | PG005 | 3.24 | 54.08 | 7.07 | 117.87 | 10.40 | 173.33 | 12.48 | 208.00 | 14.56 | 242.67 | 16.64 | 277.33 | 20.80 | 346.67 | 33.28 |



Rated Capacity at various Purity Level

| Nitrogen Purity% | | 99.99 | | 99.9 | | 99.5 | | 99 | | 98 | | 97 | | 95 | |
|------------------|-----------|---------------------|--------|---------------------|---------|---------------------|---------|---------------------|---------|---------------------|---------|---------------------|---------|---------------------|---------|
| Oxygen Level% | | 0.01 | | 0.1 | | 0.5 | | 1.0 | | 2.0 | | 3.0 | | 5.0 | |
| Air Factor | | 4.9 | | 3.5 | | 2.7 | | 2.5 | | 2.2 | | 2.0 | | 1.8 | |
| Model | Item Code | Nm ³ /Hr | LPM | Nm ³ /Hr | LPM | Nm ³ /Hr | LPM | Nm ³ /Hr | LPM | Nm ³ /Hr | LPM | Nm ³ /Hr | LPM | Nm ³ /Hr | LPM |
| NitroGen 80 | PG036 | 4.84 | 80.60 | 10.54 | 175.67 | 15.50 | 258.33 | 18.60 | 310.00 | 21.70 | 361.67 | 24.80 | 413.33 | 31.00 | 516.67 |
| NitroGen 150 | PG037 | 9.36 | 156.00 | 20.40 | 340.00 | 30.00 | 500.00 | 36.00 | 600.00 | 42.00 | 700.00 | 48.00 | 800.00 | 60.00 | 1000.00 |
| NitroGen 200 | PG038 | 12.79 | 213.20 | 27.88 | 464.67 | 41.00 | 683.33 | 49.20 | 820.00 | 57.40 | 956.67 | 65.60 | 1093.33 | 82.00 | 1366.67 |
| NitroGen 300 | PG039 | 19.03 | 317.20 | 41.48 | 691.33 | 61.00 | 1016.67 | 73.20 | 1220.00 | 85.40 | 1423.33 | 97.60 | 1626.67 | 122.00 | 2033.33 |
| NitroGen 450 | PG040 | 28.08 | 468.00 | 61.20 | 1020.00 | 90.00 | 1500.00 | 108.00 | 1800.00 | 126.00 | 2100.00 | 144.00 | 2400.00 | 180.00 | 3000.00 |
| NitroGen 850 | PG041 | 51.17 | 852.80 | 111.52 | 1858.67 | 164.00 | 2733.33 | 196.80 | 3280.00 | 229.60 | 3826.67 | 262.40 | 4373.33 | 328.00 | 5466.67 |

For higher capacity please contact factory. Specifications are subjected to change based on continuous improvement

Specification

| | |
|--|-------------------------------------|
| Design operation Pressure range | 7- bar (g) to 9- bar (g) |
| Nitrogen Pressure | 5.5 - bar (g) to 7.5 - bar (g) |
| Inlet temperature | +5 Deg C to +40 deg C |
| Air quality requirement | as per ISO 8573.1-1.5.1 |
| Eletrical requirement for nitrogen generator | 100 to 230 V,50/60 hz, single phase |

Ordering Procedure : Eg: If you required flow rate of 2.43 Nm³/ Hr at 99.99% Purity.

Your ordering code would be : Nitrogen 40.



Other Products :



Timer Operated and Level sensing drain valves

- ◉ LDV Series
- ◉ CTD Series
- ◉ EDV Series

Heatless Desiccant Air Dryers

- ◉ Modular Dry Spell Plus Series
- ◉ Fabricated DP Series
- ◉ Medical Breathing Air Dryer TBAS Series



Refrigeration Air Dryer

- ◉ CS Series

Submicron Filters

- ◉ Cleansweep Filter Series
- ◉ Medical Vacuum Filter Series
- ◉ Bacteria Filter Series



Medical Oxygen Plant

- ◉ PSA GO Series
- ◉ Vacuum - DMOG Series





since **1988**

Unit-1

ABOUT US

One of the leading Manufacturers of Compressed Air treatment products like:

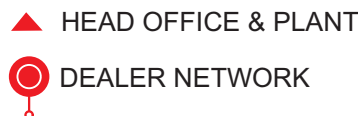
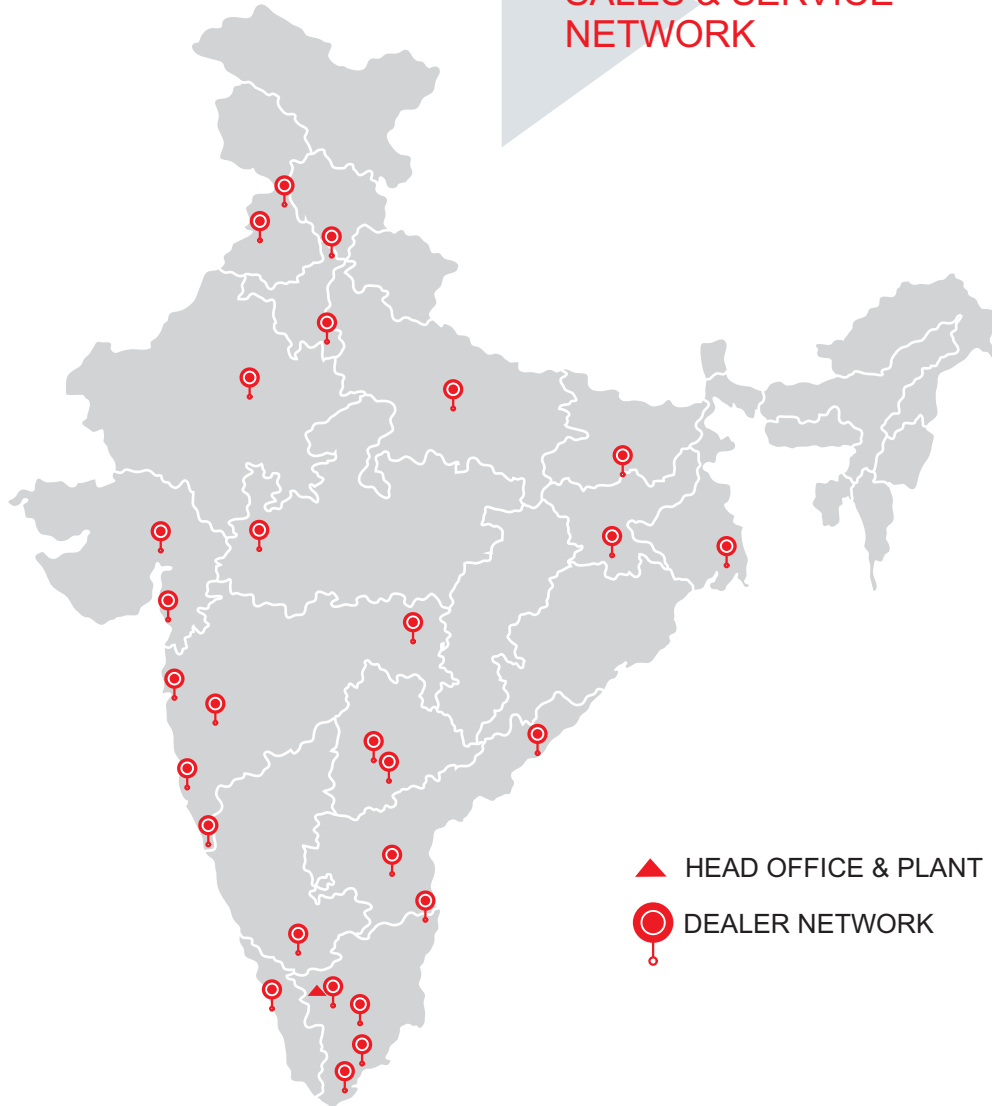
- Auto drain valves
- Micro filters
- Nitrogen Generator
- Refrigeration / Desiccant Air dryer
- Medical Breathing Air dryer
- Oxygen Generator

- Established in the the year 1988 - more than three decades of service to the industry.
- Strong presence in the country with wide network of more than 100 dealers / associates for Customer support.
- ISO 9001-2015 Certified by TUV Nord-NABCB Accredited body
- ISO 13485 Certified by TUV Norad-NABCB Accredited body
- UL for controllers
- Following Six Sigma process and techniques in design.
- CE certification for the Air dryers and Drains.

Unit-2



SALES & SERVICE NETWORK



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- KOLHAPUR
- KOLKATTA
- LUCKNOW
- LUDHIANA
- MADURAI
- MUMBAI
- NAGPUR
- NEW DELHI
- PUNE
- SURAT
- TRICHY
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- TIRUNELVELI
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- VIZAG



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